



A = TO TBU BASE  
 B = TO FLAME ARRESTOR

14222

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		809995	COVER, Rocker	1	(With Oil Fill Hole)	4
1		809996	COVER, Rocker	1	(With Out Oil Fill Hole)	4
2	36	18710 1	CAP, Oil Fill	1		4
3	10	17344	SCREW	8		4
4	27	17467	GASKET, Rocker Cover	2		2,4
5	25	52188	GROMMET	2		
6		97850	ELBOW, (90 Degree), Breather	1		
7	32	861977 63	HOSE, (.33.00 Inches Bulk)	1		
8	21	861476	VALVE, PCV	1		
9	32	15894 24	HOSE, (16.50 Inch Bulk), Breather	1		
10	54	815504105	CLAMP, Worm Gear, Hose	2		
11		807688T	TUBE, Oil Fill	1	(Inline)	
11		806819A 3	TUBE, Oil Fill	1	(V-Drive)	
12	26	805622	GROMMET, Oil Fill Tube	1		
13		17339 1	PUSH ROD	16		4
14		824317 1	VALVE	8		4
14		824318 1	VALVE	AR		
15		809992	VALVE	8		4
16	26	97664 1	SEAL, Intake	8		2,4
16	26	804507	SEAL, Valve (Exhaust)	8		2,4
17	24	48347 1	SPRING	16		4
18		48348 1	CAP	16		4
19	28	54797 1	KEY	32		4
20		35329	ARM KIT, Rocker	16		4
21		35331	BALL UNIT	16		4
22	11	34516	NUT	16		4
23	938	803860T	HEAD ASSEMBLY, Cylinder	2		4
24	16	34522	STUD	AR		4
24	16	34521	STUD	AR		4
25	27	75611 1	GASKET	2		2,4
26	10	11968	SCREW, (.437-14 x 1.750)	16		4
27	10	11967 1	SCREW, (.437-14 x 3.00)	4		4
28	10	11966	SCREW, (.437-14 x 3.750)	14		4
29		878187	SENSOR ASSEMBLY, Knock	1		
30	11	826709 12	NUT, (.375-16)	1		
31	16	863414	STUD, Knock Sensor	1		
-		863661A 2	LONGBLOCK	1	(350 Mag)	
-	27	861246A98	GASKET SET, Engine Overhaul	1		